WORTHING

SAFETY DATA SHEET

1. Identification

Product identifier Select Lead-Free Solder

Other means of identification

WC005 SDS number Recommended use Solder. **Recommended restrictions** None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer/Supplier Worthington Cylinder Corporation

Address 200 Old Wilson Bridge Road

Columbus, OH 43085

United States

Email: cylinders@worthingtonindustries.com

Telephone Number: 866-928-2657

CHEMTREC - 24 HOURS:

Within US and Canada 800-424-9300

Outside US and Canada +1 703-741-5970 (collect calls accepted)

2. Hazard(s) identification

Physical hazards Not classified. **Health hazards** Not classified. **OSHA** defined hazards Not classified.

Label elements

None. **Hazard symbol** Signal word None. **Hazard statement** None.

Precautionary statement

Prevention Observe good industrial hygiene practices.

Wash thoroughly after handling. Response

Storage Store away from incompatible materials.

Disposal Dispose of waste and residues in accordance with local authority requirements.

Hazard(s) not otherwise

classified (HNOC)

Molten material will produce thermal burns.

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%
Tin	7440-31-5	> 90
Copper	7440-50-8	4 - 6
Selenium	7782-49-2	<1

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in **Composition comments**

percent by volume.

Select Lead-Free Solder SDS US 1/7

4. First-aid measures

Inhalation Immediately remove from further exposure. Get immediate medical assistance. For those

providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. Give supplemental oxygen, if available. If breathing has stopped, assist ventilation with a

mechanical device or use mouth-to-mouth resuscitation.

Remove contaminated clothes and rinse skin thoroughly with water for at least 15 minutes. If skin Skin contact

rash or an allergic skin reaction develops, get medical attention.

Rinse immediately with plenty of water for at least 15 minutes. Remove any contact lenses. Get Eye contact

medical attention if irritation develops or persists.

Immediately rinse mouth and drink a cupful of water. Never give anything by mouth to a victim who Ingestion

is unconscious or is having convulsions. Only induce vomiting at the instruction of medical

personnel. Get medical attention immediately.

Most important

symptoms/effects, acute and

delayed

Dust and fumes may irritate eyes, skin and upper respiratory tract. Contact with molten material

may cause thermal burns.

Indication of immediate medical attention and special

treatment needed

Treat symptomatically. Exposure may aggravate pre-existing respiratory disorders. Symptoms may be delayed.

General information Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media

Unsuitable extinguishing media

Specific hazards arising from

the chemical

Special protective equipment and precautions for firefighters

Fire fighting

General fire hazards

equipment/instructions

Extinguish with foam, carbon dioxide or dry powder.

Do not use water or halogenated extinguishing media.

Fire or high temperatures create: Metal oxides.

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Move containers from fire area if you can do it without risk.

Solid metal is not flammable; however, finely divided metallic dust or powder may form an explosive mixture with air.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Avoid inhalation of dust from the spilled material. Wear protective clothing as described in Section 8 of this SDS. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing.

Methods and materials for containment and cleaning up

Stop leak if you can do so without risk. Local authorities should be advised if significant spillages cannot be contained.

For a dry material spill, use a HEPA (high efficiency particle air) vacuum to collect material and place in a sealable container for disposal. Avoid dust formation. Recover and recycle, if practical. Keep out of water supplies and sewers.

Environmental precautions

Prevent further leakage or spillage if safe to do so. Do not contaminate water.

If release occurs in the U.S. and is reportable under CERCLA Section 103, notify the National

Response Center at (800)424-8802 (USA) or (202)426-2675 (USA).

7. Handling and storage

Precautions for safe handling

Wear appropriate personal protective equipment (See Section 8). Keep formation of airborne dusts to a minimum. Provide appropriate exhaust ventilation at places where dust is formed. Avoid inhalation of dust and fumes. Avoid contact with skin and eyes. Do not get this material on clothing. Do not eat, drink or smoke when using the product. Wash thoroughly after handling. Avoid release to the environment.

Any surface that comes in contact with molten metal must be preheated or specially coated and rust free. Inadvertent contaminants to product such as moisture, ice, snow, grease, or oil can cause an explosion when charged to a molten metal bath or metal furnace (preheating metal will remove moisture from product).

Conditions for safe storage, including any incompatibilities Store in tightly closed original container in a dry, cool and well-ventilated place. Store in a closed container away from incompatible materials. Keep out of reach of children. Keep away from food, drink and animal feedingstuffs.

Select Lead-Free Solder SDS US

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Туре	Value	Form	
Copper (CAS 7440-50-8)	PEL	1 mg/m3	Dust and mist.	
		0.1 mg/m3	Fume.	
Selenium (CAS 7782-49-2)	PEL	0.2 mg/m3		
Tin (CAS 7440-31-5)	PEL	2 mg/m3		
ACGIH				
Components	Туре	Value	Form	
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.	
		0.2 mg/m3	Fume.	

US. ACGIH Threshold Limit Values

Components	Туре	Value	
Selenium (CAS 7782-49-2)	TWA	0.2 mg/m3	
Tin (CAS 7440-31-5)	TWA	2 mg/m3	

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Туре	V alue	Form	
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.	
Selenium (CAS 7782-49-2)	TWA	0.2 mg/m3		
Tin (CAS 7440-31-5)	TWA	2 mg/m3		

Biological limit values No biological exposure limits noted for the ingredient(s).

Exposure guidelines No exposure standards allocated.

Appropriate engineering

controls

Provide adequate ventilation. Observe Occupational Exposure Limits and minimize the risk of inhalation of dust. Keep melting/soldering temperatures as low as possible to minimize the generation of fume. Shower, hand and eye washing facilities near the workplace are

recommended.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles). Wear a face shield when working with molten

material.

Skin protection

Hand protection Wear protective gloves (i.e. latex, nitrile, neoprene).

Other

Chemical resistant clothing is recommended. Heat resistant/insulated gloves and clothing are

recommended when working with molten material.

Respiratory protection

Use a respirator when local exhaust or ventilation is not adequate to keep exposures below the OEL. In a confined space a supplied respirator may be required. Selection and use of respiratory protective equipment should be in accordance with OSHA General Industry Standard 29 CFR 1910.134; or in Canada with CSA Standard Z94.4. Use a NIOSH/MSHA approved respirator if

there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

Thermal hazards Heat resistant/insulated gloves and clothing are recommended when working with molten material.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective

equipment to remove contaminants.

9. Physical and chemical properties

Appearance Silver to silver-gray metallic metal. Contains core of white powder.

Physical state Solid.
Form Wire.

Color Silver to gray. Core: white.

Odor Odorless.

Odor threshold Not available.
pH Not available.

Melting point/freezing point 410 - 418 °F (210 - 214.44 °C)

Select Lead-Free Solder SDS US

Initial boiling point and boiling

range

Not available.

Not available. Flash point **Evaporation rate** Not available.

Not available. Flammability (solid, gas) Upper/lower flammability or explosive limits

Flammability limit - lower

(%)

Not available.

Flammability limit - upper

(%)

Not available.

Explosive limit - lower (%) Not available. Explosive limit - upper (%) Not available. Not available. Vapor pressure Vapor density Not available.

Relative density 7.38

Solubility(ies)

Not soluble Solubility (water) Partition coefficient Not available.

(n-octanol/water)

Not available. **Auto-ignition temperature Decomposition temperature** Not available. Not available. **Viscosity**

10. Stability and reactivity

Reactivity The product is non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions. Possibility of hazardous

reactions

Hazardous polymerization does not occur.

Contact with incompatible materials. Avoid molten metal contact with water. Conditions to avoid

Incompatible materials Chlorine. Turpentine. Magnesium. Acetylene Gas.

Hazardous decomposition

products

Toxic metal oxides are emitted when heated above the melting point.

11. Toxicological information

Information on likely routes of exposure

Inhalation Elevated temperatures or mechanical action may form dust and fumes which may be irritating to

the mucous membranes and respiratory tract. Lung damage and possible pulmonary edema can result from dust exposure. Inhalation of fumes may cause a flu-like illness called metal fume

Skin contact Dust may irritate skin. Contact with molten material may cause thermal burns.

Elevated temperatures or mechanical action may form dust and fumes which may be irritating to Eye contact

the eyes.

Ingestion of dusts generated during working operations may cause nausea and vomiting. Copper Ingestion

poisoning can result in hemolytic anemia and kidney, liver and spleen damage.

Symptoms related to the physical, chemical and toxicological characteristics Elevated temperatures or mechanical action may form dust and fumes which may be irritating to the eye, mucous membranes and respiratory tract. Contact with molten material may cause

thermal burns.

Information on toxicological effects

Select Lead-Free Solder SDS US

907996 Version #: 01 Issue date: 28-May-2015 Revision date: -

Acute toxicity High concentrations of freshly formed fumes/dusts of metal oxides can produce symptoms of

metal fume fever. When heated, the vapors/fumes given off may cause respiratory tract irritation. Overexposure of Tin can cause irritation of the eyes, skin, mucous membranes, and respiratory system. Acute overexposure to Copper dust/fume can cause irritation of the eyes, nose, throat, and skin and under severe fume overexposure can cause metal fume fever with flu-like symptoms such as sweet metal taste, dry throat, coughing, fever and chills, tight chest, dyspnea, headache, blurred vision, back pain, nausea, vomiting, fatigue. Symptoms usually disappear within 24 hours. Copper may cause skin and hair discoloration. Inhalation of copper dusts may change the gums and mucous lining of the mouth which is generally attributable to localized tissue effect rather than

Skin corrosion/irritation Dust may irritate skin.

Serious eye damage/eye irritation

Elevated temperatures or mechanical action may form dust and fumes which may be irritating to

the eye.

general toxicity.

Respiratory or skin sensitization

Respiratory sensitizationNo sensitizing effects known. **Skin sensitization**No sensitizing effects known.

Germ cell mutagenicity No data available.

Carcinogenicity Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity

Selenium (CAS 7782-49-2) 3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Reproductive toxicity No data available.

Specific target organ toxicity - Not classified.

single exposure

Specific target organ toxicity - repeated exposure

Not classified.

Aspiration hazard Not relevant, due to the form of the product.

Chronic effects Prolonged and repeated overexposure to dust and fumes can lead to benign pneumoconiosis

(stannosis). Overexposure to Tin can result in benign pneumoconiosis (stannous). This form of pneumoconiosis produces progressive x-ray changes of the lungs as long as exposure exists, but there is no distinctive fibrosis, no evidence of disability and no special complicating factors.

Further information No other specific acute or chronic health impact noted.

12. Ecological information

Ecotoxicity Alloys in massive forms present a limited hazard for the environment.

Persistence and degradability The product is not biodegradable.

Bioaccumulative potential No data available.

Mobility in soil Alloys in massive forms are not mobile in the environment.

Other adverse effects None expected.

13. Disposal considerations

Disposal instructionsDispose in accordance with all applicable regulations. **Local disposal regulations**Dispose of in accordance with local regulations.

Hazardous waste code Not regulated.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Scrapped material should be sent for refining to recover precious metal content. Solid metal and alloys in the form of particles may be reactive. Its hazardous characteristics, including fire and explosion, should be determined prior to disposal.

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is

emptied.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

Select Lead-Free Solder SDS US

IMDG

Not regulated as dangerous goods.

Transport in bulk according to N

Not applicable.

Annex II of MARPOL 73/78 and

the IBC Code

15. Regulatory information

US federal regulations

Under some use conditions, this material may be considered to be hazardous in accordance with

OSHA 29 CFR 1910.1200.

All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed

CERCLA Hazardous Substance List (40 CFR 302.4)

 Copper (CAS 7440-50-8)
 LISTED

 Selenium (CAS 7782-49-2)
 LISTED

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - No

Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous

No

chemical

SARA 313 (TRI reporting)

 Chemical name
 CAS number
 % by wt.

 Copper
 7440-50-8
 4 - 6

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Selenium (CAS 7782-49-2)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

(SDWA)

Not regulated.

US state regulations

This product does not contain a chemical known to the State of California to cause cancer, birth

defects or other reproductive harm.

US. Massachusetts RTK - Substance List

Copper (CAS 7440-50-8) Selenium (CAS 7782-49-2) Tin (CAS 7440-31-5)

US. New Jersey Worker and Community Right-to-Know Act

Copper (CAS 7440-50-8) Selenium (CAS 7782-49-2) Tin (CAS 7440-31-5)

US. Pennsylvania Worker and Community Right-to-Know Law

Copper (CAS 7440-50-8) Selenium (CAS 7782-49-2) Tin (CAS 7440-31-5)

US. Rhode Island RTK

Copper (CAS 7440-50-8) Selenium (CAS 7782-49-2)

US. California Proposition 65

Not Listed.

Select Lead-Free Solder SDS US

International Inventories

Philippines

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes

(PICCS)

Toxic Substances Control Act (TSCA) Inventory United States & Puerto Rico

Philippine Inventory of Chemicals and Chemical Substances

16. Other information, including date of preparation or last revision

28-May-2015 Issue date

Revision date Version # 01

Further information HMIS® is a registered trade and service mark of the NPCA.

HMIS® ratings Health: 1

Flammability: 0 Physical hazard: 0

NFPA ratings



ACGIH References

EPA: AQUIRE database

NLM: Hazardous Substances Data Base

US. IARC Monographs on Occupational Exposures to Chemical Agents

HSDB® - Hazardous Substances Data Bank

IARC Monographs. Overall Evaluation of Carcinogenicity National Toxicology Program (NTP) Report on Carcinogens

ACGIH Documentation of the Threshold Limit Values and Biological Exposure Indices

All information in this Material Safety Data Sheet is believed to be accurate and reliable. However, **Disclaimer**

> no guarantee or warranty of any kind is made with regard to the accuracy of information or the suitability of the recommendations contained herein. It is the user's responsibility to assess the safety and toxicity of this product under their own conditions of use and to comply with all

Yes

Yes

7/7

applicable laws and regulations.

Issue date: 28-May-2015

SDS US

Version #: 01

Revision date: -

907996

^{*}A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

WORTHING

SAFETY DATA SHEET

1. Identification

Product identifier Worthington Water Soluble Soldering Flux

Other means of identification

SDS number WC015

Recommended use Soldering flux. Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer/Supplier Worthington Cylinder Corporation

Address 200 Old Wilson Bridge Road

Columbus, OH 43085

United States

Email: cylinders@worthingtonindustries.com

Telephone Number: 866-928-2657

CHEMTREC - 24 HOURS:

Within US and Canada 800-424-9300

Outside US and Canada +1 703-741-5970 (collect calls accepted)

2. Hazard(s) identification

Physical hazards Not classified.

Skin corrosion/irritation **Health hazards** Category 2

> Serious eye damage/eye irritation Category 1

Hazardous to the aquatic environment, acute **Environmental hazards** Category 2

hazard

Hazardous to the aquatic environment, Category 2

long-term hazard

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement Causes skin irritation. Causes serious eye damage. Toxic to aquatic life with long lasting effects.

Precautionary statement

Prevention Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face

protection. Avoid release to the environment.

If on skin: Wash with plenty of water. If skin irritation occurs: Get medical advice/attention. Take Response

off contaminated clothing and wash before reuse. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately

call a poison center/doctor. Collect spillage.

Store away from incompatible materials. **Storage**

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise

classified (HNOC)

None known.

3. Composition/information on ingredients

Mixtures

SDS US 1/7 Chemical name **CAS** number % Zinc chloride 7646-85-7 1 - 3

Composition comments

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in

percent by volume.

Unlisted percentages are non-hazardous stabilizers and water. None of the products in this material are listed in NTP, IARC, or OSHA as carcinogens.

4. First-aid measures

Move to fresh air. If breathing is difficult, give oxygen. Do not use mouth-to-mouth method if victim Inhalation

> inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Get medical attention if discomfort

persists.

Remove and isolate contaminated clothing and shoes. Immediately flush with plenty of water for at Skin contact

least 15 minutes. Get medical attention immediately. Wash clothing separately before reuse.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if

present and easy to do. Continue rinsing. Get medical attention immediately.

If swallowed, rinse mouth with water (only if the person is conscious). Never give anything by Ingestion

Causes eye burns. Causes skin irritation.

mouth to a victim who is unconscious or is having convulsions. If vomiting occurs naturally, have victim lean forward to reduce risk of aspiration. Do not use mouth-to-mouth method if victim

ingested the substance. Get medical attention if symptoms occur.

Use fire-extinguishing media appropriate for surrounding materials.

Most important symptoms/effects, acute and

delayed

Indication of immediate medical attention and special treatment needed

Treat symptomatically. Exposure may aggravate pre-existing respiratory, lung or kidney disorders.

General information Show this safety data sheet to the doctor in attendance.

None.

5. Fire-fighting measures

Suitable extinguishing media

Unsuitable extinguishing

media

Specific hazards arising from

the chemical

Special protective equipment

and precautions for firefighters

Fire fighting equipment/instructions

Specific methods General fire hazards

Use standard firefighting procedures and consider the hazards of other involved materials.

Will release small amounts of HCL upon decomposition.

Move containers from fire area if you can do it without risk.

Fire may produce irritating, corrosive and/or toxic gases.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Use personal protection as recommended in Section 8 of the SDS. Avoid inhalation of dust and contact with skin and eyes.

Firefighters should wear full protective clothing including self contained breathing apparatus.

Methods and materials for containment and cleaning up **Environmental precautions**

Neutralize with soda ash or sodium bicarbonate. Dilute with plenty of water. Dispose of in accordance with EPA regulations.

Prevent further leakage or spillage if safe to do so. Do not contaminate water.

7. Handling and storage

Precautions for safe handling Wear appropriate personal protective equipment (See Section 8). Use only with adequate

ventilation. Do not breathe fumes and dusts. Avoid contact with eyes, skin, and clothing. Wash

thoroughly after handling.

Conditions for safe storage, including any incompatibilities Store in plastic containers in cool area away from heat. Store away from incompatible materials.

SDS US 911143 Version #: 01 Revision date: -Issue date: 28-May-2015

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Туре	Value	Form	
Zinc chloride (CAS	PEL	1 mg/m3	Fume.	
7646-85-7)				

US. ACGIH Threshold Limit Values

Components	Туре	Value	Form	
Zinc chloride (CAS 7646-85-7)	STEL	2 mg/m3	Fume.	
, , , , , , , , , , , , , , , , , , , ,	TWA	1 mg/m3	Fume.	

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Туре	Value	Form	
Zinc chloride (CAS 7646-85-7)	STEL	2 mg/m3	Fume.	
,	TWA	1 mg/m3	Fume.	

Biological limit values No biological exposure limits noted for the ingredient(s).

Use personal protective equipment as required. Keep working clothes separately. **Exposure guidelines**

Appropriate engineering

controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear approved safety glasses or goggles.

Skin protection

Hand protection Wear protective gloves.

Other Wear suitable protective clothing.

Use a respirator when local exhaust or ventilation is not adequate to keep exposures below the Respiratory protection

OEL. In a confined space a supplied respirator may be required. Selection and use of respiratory protective equipment should be in accordance with OSHA General Industry Standard 29 CFR

1910.134; or in Canada with CSA Standard Z94.4.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Odor threshold

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective

equipment to remove contaminants.

9. Physical and chemical properties

Appearance White paste. Solid. Physical state **Form** Paste. White. Color Odor Odorless.

140 °F (60 °C) / 14 °F (-10 °C) Melting point/freezing point

Initial boiling point and boiling

range

219.2 °F (104 °C)

Not available.

Flash point Not applicable. **Evaporation rate** 0.6 (Butyl acetate = 1)

Flammability (solid, gas) Not available. Upper/lower flammability or explosive limits Flammability limit - lower Not available.

(%)

Worthington Water Soluble Soldering Flux

Flammability limit - upper

(%)

Not available.

Explosive limit - lower (%)

Not applicable.

Explosive limit - upper (%) Vapor pressure

Not applicable. Not available.

Vapor density

Not available.

Relative density

0.99

Solubility(ies)

Unlimited. Solubility (water) **Partition coefficient** Not available.

(n-octanol/water)

Auto-ignition temperature Not applicable. Not available. **Decomposition temperature Viscosity** Not available.

Other information

Percent volatile Not available.

VOC (Weight %) 0 %

10. Stability and reactivity

The product is non-reactive under normal conditions of use, storage and transport. Reactivity

Chemical stability Material is stable under normal conditions. Hazardous polymerization does not occur. Possibility of hazardous

reactions

Conditions to avoid Contact with metals. Excessive heat or cold.

Incompatible materials Alkalines. Strong oxidizing agents. Reducing agents. Cyanides. Combustible material.

Hazardous decomposition Thermal decomposition or combustion may liberate corrosive gases or fumes. Hydrogen chloride gas. Zinc oxide. Zinc chloride. Ammonium fume.

products

11. Toxicological information

Information on likely routes of exposure

Inhalation Irritating to respiratory system.

Skin contact Causes skin irritation.

Eye contact Causes serious eye damage. May cause discomfort if swallowed. Ingestion

Symptoms related to the physical, chemical and toxicological characteristics Causes serious eye irritation. Causes skin irritation.

Information on toxicological effects

Causes skin irritation. Causes serious eye damage. **Acute toxicity**

Components **Species Test Results**

Zinc chloride (CAS 7646-85-7)

Acute Oral

LD50 Mouse 350 mg/kg

Causes skin irritation. Skin corrosion/irritation

Serious eye damage/eye Causes serious eye damage.

irritation

Respiratory or skin sensitization

Respiratory sensitization Not classified. Not classified. Skin sensitization

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA. Carcinogenicity

Worthington Water Soluble Soldering Flux 911143 Version #: 01 Revision date: -Issue date: 28-May-2015

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Not classified. Reproductive toxicity

Specific target organ toxicity single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Not classified.

Not classified. **Aspiration hazard**

Chronic effects Can cause delayed lung injury.

12. Ecological information

Ecotoxicity Toxic to aquatic life with long lasting effects.

Test Results Components **Species** Zinc chloride (CAS 7646-85-7) Aquatic

Crustacea EC50 American or virginia oyster (Crassostrea 0.1511 - 0.2782 mg/l, 48 hours

virginica)

Fish LC50 Rainbow trout, donaldson trout 0.101 - 0.197 mg/l, 96 hours

(Oncorhynchus mykiss)

No data is available on the degradability of this product. Persistence and degradability

Bioaccumulative potential Not available.

Expected to be slightly to moderately mobile in soil. Mobility in soil

Other adverse effects An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

13. Disposal considerations

Dispose waste and residues in accordance with applicable federal, state, and local regulations. **Disposal instructions**

Dispose of in accordance with local regulations. Local disposal regulations

Not regulated. Hazardous waste code

Waste from residues / unused

products

Dispose in accordance with all applicable regulations.

Since emptied containers may retain product residue, follow label warnings even after container is Contaminated packaging

emptied.

14. Transport information

DOT

UN number UN3077

UN proper shipping name

Transport hazard class(es)

Environmentally hazardous substances, solid, n.o.s. (Zinc chloride RQ = 50000 LBS)

Class 9 Subsidiary risk 9 Label(s) Ш Packing group

Environmental hazards

Yes Marine pollutant

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Special provisions 8, 146, 335, A112, B54, IB8, IP3, N20, T1, TP33

Packaging exceptions 155 213 Packaging non bulk Packaging bulk 240

IATA

UN number UN3077

UN proper shipping name Environmentally hazardous substance, solid, n.o.s. (Zinc chloride)

Transport hazard class(es)

9 Class Subsidiary risk 9 Label(s)

Worthington Water Soluble Soldering Flux 911143 Version #: 01 Revision date: -Issue date: 28-May-2015 Packing group III
Environmental hazards Yes
ERG Code 9L

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number UN3077

UN proper shipping name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Zinc chloride)

Transport hazard class(es)

Class 9
Subsidiary risk Label(s) 9
Packing group III
Environmental hazards

Marine pollutant Yes EmS F-A, S-F

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and

the IBC Code

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication

Standard, 29 CFR 1910.1200.

All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not applicable.

Not listed.

CERCLA Hazardous Substance List (40 CFR 302.4)

Zinc chloride (CAS 7646-85-7) LISTED

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes

Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous

Yes

chemical

SARA 313 (TRI reporting)

Chemical nameCAS number% by wt.Zinc chloride7646-85-71 - 3

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Not regulated.

(SDWA)

US state regulationsThis product does not contain a chemical known to the State of California to cause cancer, birth

defects or other reproductive harm.

US. Massachusetts RTK - Substance List

Zinc chloride (CAS 7646-85-7)

US. New Jersey Worker and Community Right-to-Know Act

Zinc chloride (CAS 7646-85-7)

Worthington Water Soluble Soldering Flux

SDS US

US. Pennsylvania Worker and Community Right-to-Know Law

Zinc chloride (CAS 7646-85-7)

US. Rhode Island RTK

Zinc chloride (CAS 7646-85-7)

US. California Proposition 65

Not Listed.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

^{*}A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 28-May-2015

Revision date

Version # 01

Further information HMIS® is a registered trade and service mark of the NPCA.

HMIS® ratings Health: 3

Flammability: 0 Physical hazard: 0

NFPA ratings



Disclaimer

All information in this Material Safety Data Sheet is believed to be accurate and reliable. However, no guarantee or warranty of any kind is made with regard to the accuracy of information or the suitability of the recommendations contained herein. It is the user's responsibility to assess the safety and toxicity of this product under their own conditions of use and to comply with all applicable laws and regulations.

Worthington Water Soluble Soldering Flux

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).